

**CS** [SIZ]

A new idea  
Produced a series of performance parts  
With COMRADE design.

**SHORT  
STROKE  
SHIFT.**

TOYOTA

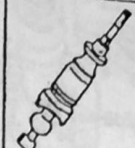



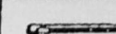
SUPRA

[JZA30/6MT]

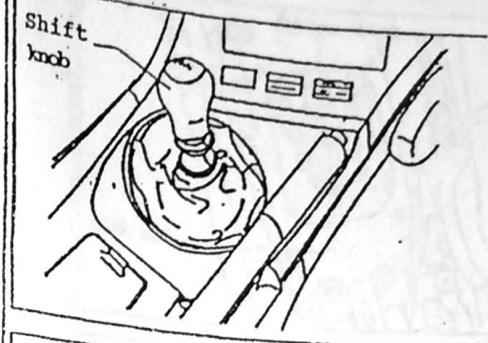
MFG By COMRADE CO., LTD.  
Azeyanagi Bldg. 3F  
1-94, Nagata-cho,  
Fuji City, Shizuoka,  
Japan 417

7524 0121

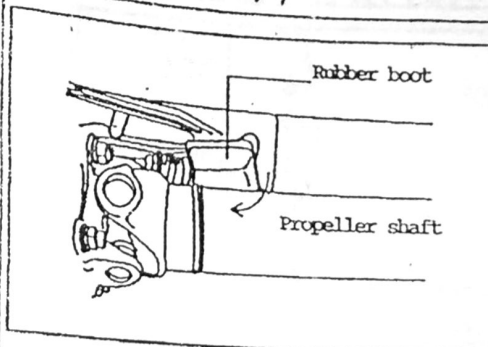
# PARTS LIST

1	C's Shifter	1 Set		Spacer	1	
				Bolt	4	
2	Collar	1		Boot band	1	

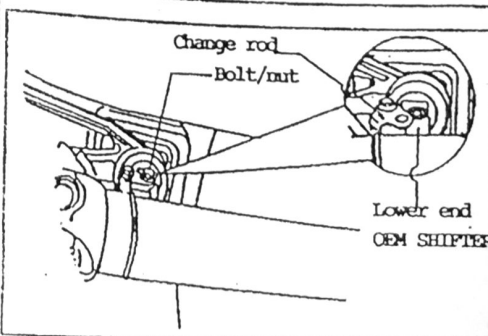
## REMOVAL



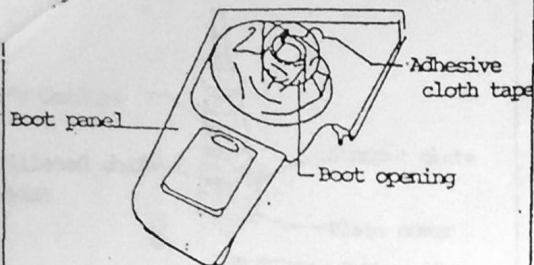
1. Remove the shift knob.



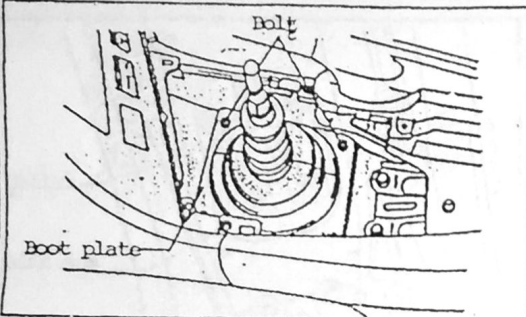
2. Raise the vehicle and turn over the rubber boot of change rod.



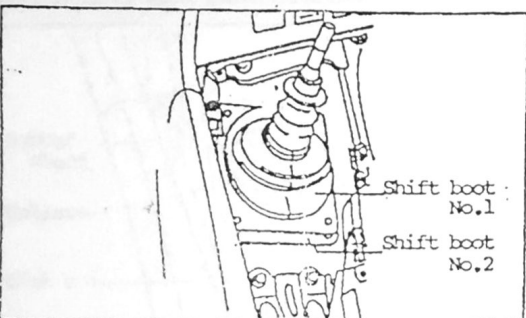
3. Remove the bolt and nut fixing the change rod and lower end of OEM shifter.



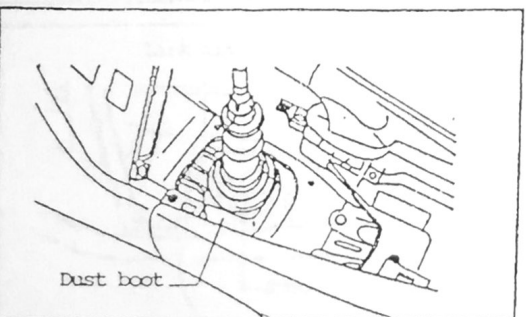
4. Lower the vehicle.  
Remove the boot panel.  
The adhesive cloth tape is used at the opening of boot.  
Disconnect the coupler of wireharness.



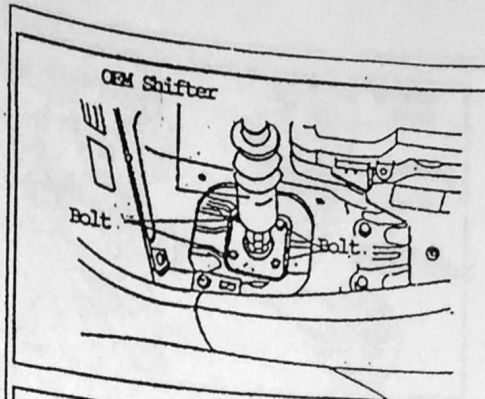
5. Loosen 4 bolts and remove the boot plate.



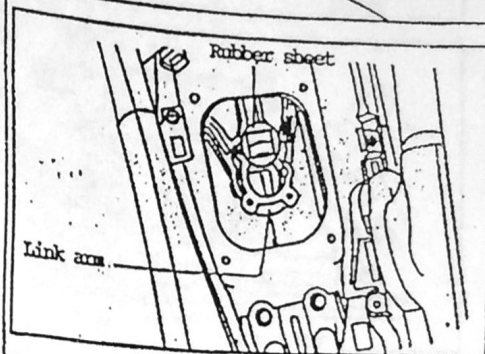
6. Remove the shift boots No. 1 and No. 2.



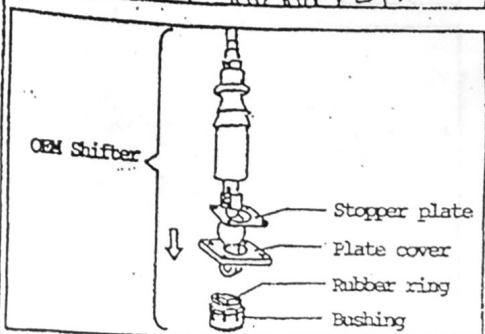
7. Pull out the dust boot.



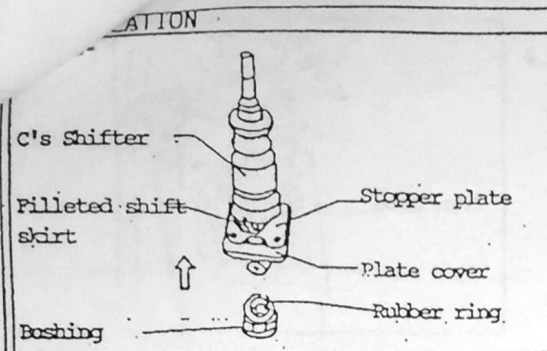
8. Loosen 4 bolts and pull out OEM Shifter.



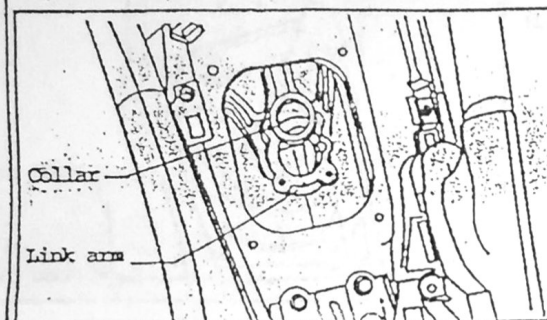
9. Remove the rubber sheet from the link arm.



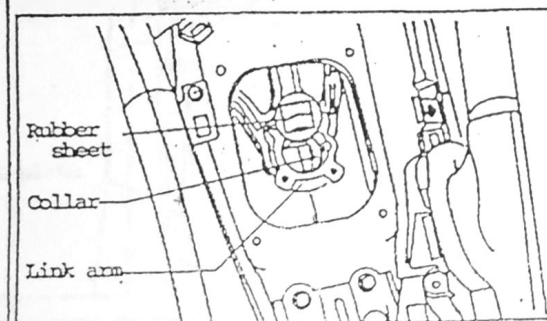
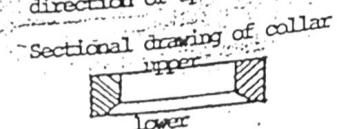
10. Remove the bushing, rubber ring, plate cover and stopper plate from OEM shifter assembly.



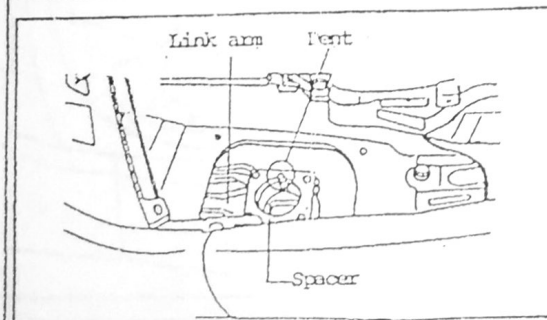
1. Fit removed stopper plate, plate cover, rubber ring and bushing to C's Shifter.



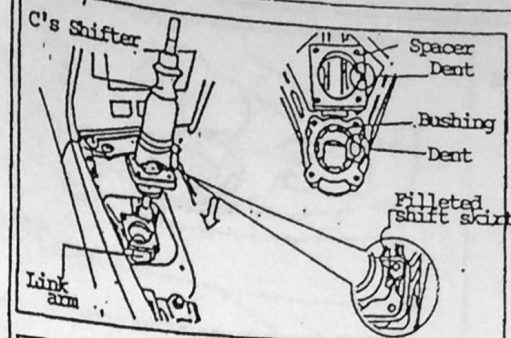
2. Insert provided collar into the link arm. Care must be taken for the direction of up and down.



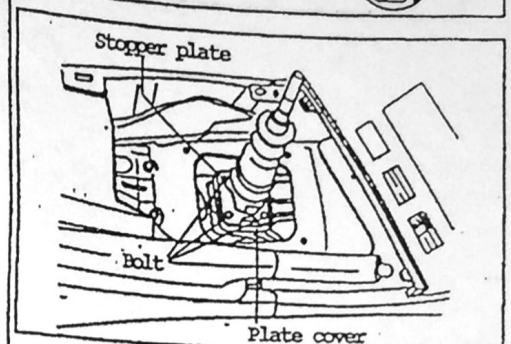
3. Put the rubber sheet on the collar.



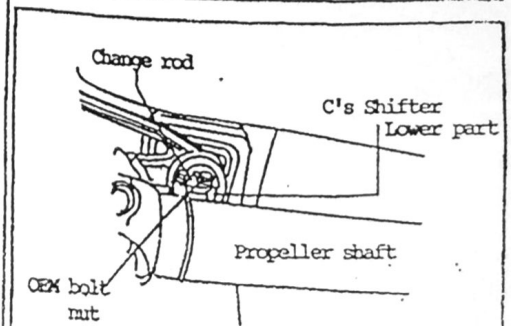
4. Put the spacer on the link arm. Direct the dent of spacer to the driver's seat.



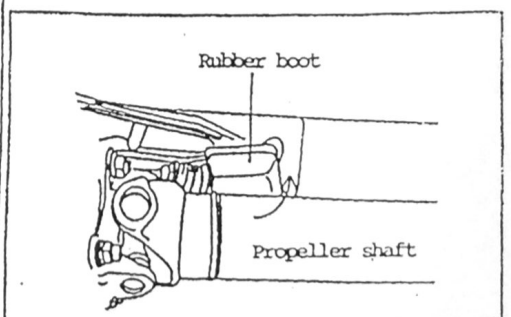
5. Insert assembled C's shifter into the link arm. The dents of bushing and spacer must be matched together. Direct the filleted part of skirt to the driver's seat.



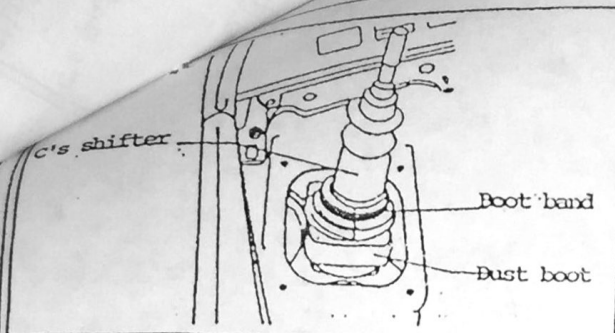
6. Joint the plate cover, stopper plate and bolt of spacer, and fix them provided bolt. Make sure that the rubber ring is not slipped off



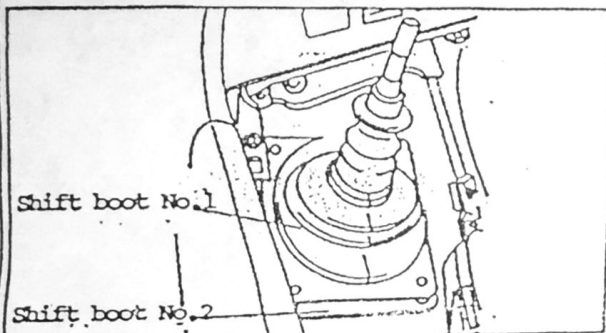
7. Raise the vehicle and connect the lower part of C's Shifter and change rod by OEM bolt and nut.



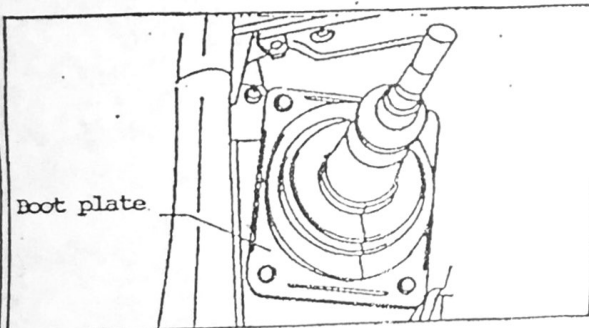
8. Fit the rubber boot of change rod.



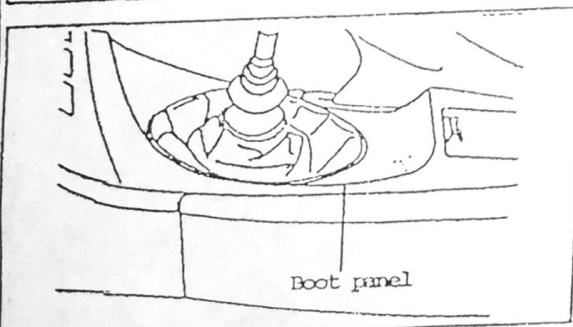
9. Lower the vehicle and install the dust boot and then fasten it by provided boot band.



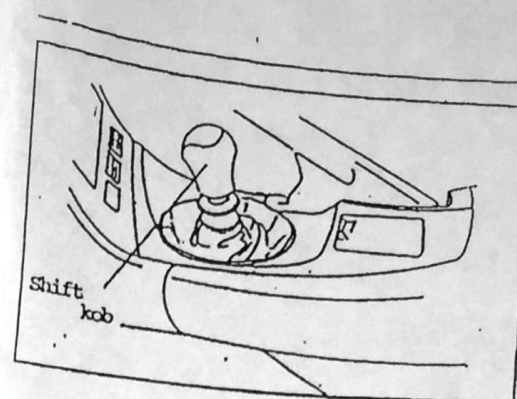
10. Install the shift boots No. 1 and No. 2. Apply lubricant for easy installation.



11. Install the boot plate



12. Install the boot panel. Connect the coupler of wireharness.



13. Install the shift knob. Do not torque too much.